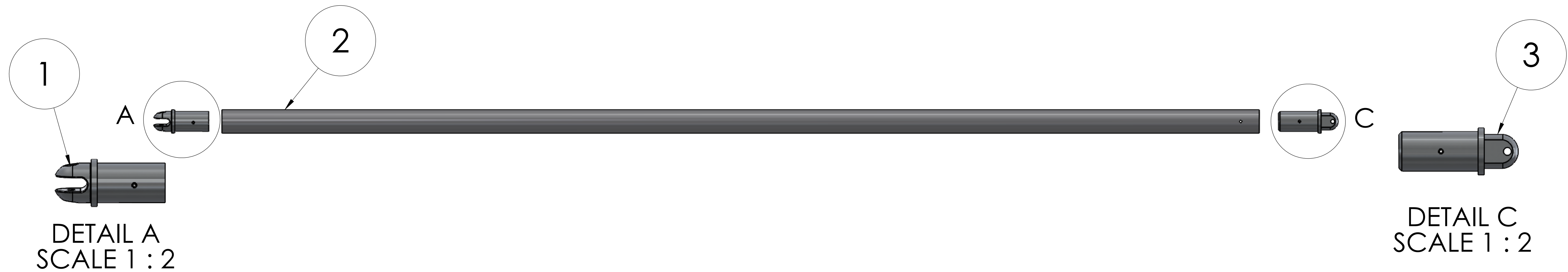


REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
-	-	-	-

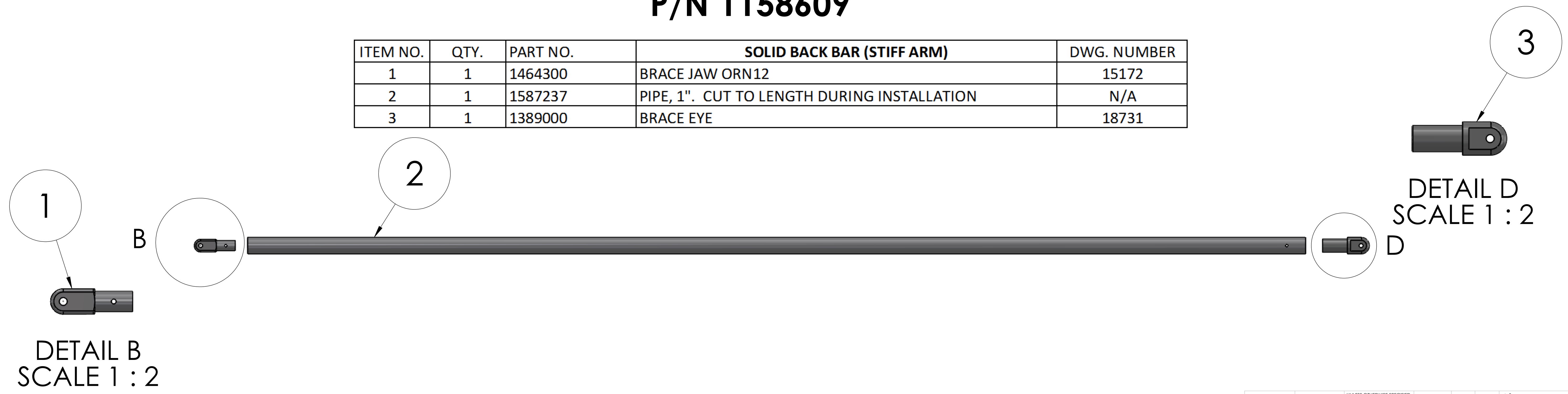
# P/N 1158620

ITEM NO.	QTY.	PART NO.	SUPER RIGGER SOLID BACK BAR (STIFF ARM)	DWG. NUMBER
1	1	1464364	BRACE JAW SUPER RIGGER	15013
2	1	1587249	PIPE, 1 1/2". CUT TO LENGTH DURING INSTALLATION	N/A
3	1	1391950	BRACE EYE SUPER RIGGER	14703



# P/N 1158609

ITEM NO.	QTY.	PART NO.	SOLID BACK BAR (STIFF ARM)	DWG. NUMBER
1	1	1464300	BRACE JAW ORN12	15172
2	1	1587237	PIPE, 1". CUT TO LENGTH DURING INSTALLATION	N/A
3	1	1389000	BRACE EYE	18731



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		BA	10-19-18
TOLERANCES:			
FRACTIONAL ±1/64		CHECKED	-
ANGULAR MATCH 1/2		ENG APPR.	-
TWO PLACE DECIMAL ±.010		MFG APPR.	-
THREE PLACE DECIMAL ±.005		Q.A.	-
INTERPRET GEOMETRIC TOLERANCING PER:		PART NUMBER:	
MATERIAL			
FINISH			
NEXT ASSY		USED ON	
APPLICATION			

**PipeWelders Marine, Inc**  
 2965 State Road 84, Ft Lauderdale, FL 33312  
 TITLE: **SOLID BACKBAR ASSY**  
 SIZE DWG. NO. **D 15023/15025**  
 SCALE: 1:10 WEIGHT: - SHEET 1 OF 1